



## Cup design:

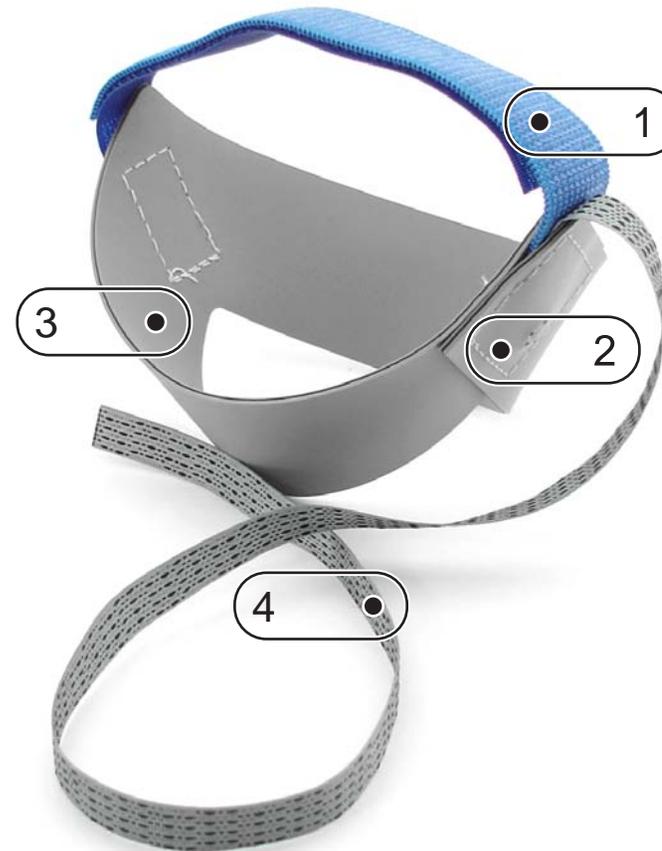
The cup of the Ergo One Heel Grounder is a symmetrical design that can be reversed when put on. It also features three layer rubber, with a non-marking interior/exterior and a conductive rubber inner layer. As with all of our static control heel grounders the Ergo One Series has a 1.5" wide rubber, securing both at the back and underneath the heel. Its 7.5" length rubber provides enough cup volume to fit comfortably on those with larger shoe sizes.

## Fastening System:

This is standard hook and loop velcro system. Measuring .75 wide by 7" in length its ergonomic design is for both comfort and practicality.

## Grounding:

Our ESD heel grounders come standard with a conductive 18" ribbon. All resistors are built in and are available in 1meg or 2meg applications, also available in no resistor.



## Product Notes and Features

- 1) 7" Stretch Hook and Loop for Comfort Fit
- 2) 1Meg, 2Meg or No Resistor Applications
- 3) 1.5" x 7.3" Cup w/ Non-Marking Interior/Exterior
- 4) 18" Conductive Nylon Ribbon

## PROPERTIES

## SPECIFICATIONS

Cup Design:	1.5" x 7.3" Three Layer Rubber
Sole Interior:	Non-Marking Rubber
Sole Exterior:	Conductive Rubber $5 \times 10^3$
Ribbon:	18" Conductive Nylon
Charge Decay:	<0.01Sec
Thickness:	0.130
Resistor:	1 MegOhm, 2 MegOhm, and No-Resistor models
RTG (w/ 1Meg):	$1.1 \times 10^6$
RTG (w/ 2Meg):	$2.2 \times 10^6$
Standards:	ANSI/ESD S.20.20 & Mil 263
Fastening system:	$\frac{3}{4}$ " x 7" Stretch Hook & Loop
Packing:	1 per bag / bags of 10
Colors:	Grey Rubber with Blue Velcro

## INSTALLATION

1. Unfasten hook & loop strap and slip the rubber cup onto heel, black side down.
2. Fasten the hook & loop strap tightly over top of foot.
3. Trim conductive ribbon to desired length and place inside of sock or shoe. (skin contact is recommended)

## RECOMMENDED USAGE

1. For safety reasons, it is recommended that heel grounders be worn on both right and left feet, in order to maintain a continuous path to the ground.
2. Conductive ribbon should be tucked inside the shoe or sock making as much contact with the skin as possible. Please take note, if ribbon is worn outside of the sock to maintain electrical contact, perspiration is needed in order to maintain an electrical contact with the heel grounder.
3. Heel grounders should be used in conjunction with a floor surface, and/or floor mat with a surface resistance less than  $1 \times 10^9$ .

## PART NUMBERS

B7571 Blue velcro No Resistor  
B7573 Blue velcro 1 MegOhm Resistor  
B7574 Blue velcro 2 MegOhm Resistor

## TESTING GUIDELINES

To properly test your heel grounders it is recommended to clean your heel grounder free of debris. Also check that the conductive ribbon is making adequate skin contact.

Botron recommends testing heel grounders with any of the following test equipment. B82251, B8211, B8225, B8506 and B88000.

If you obtain a fail reading, please check your heel grounder for wear as well good skin contact. Retest after inspection. If the unit still fails, replace the heel grounder.

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**Disclaimer.** All statements of technical information are believed to be true and are based upon tests we believe to be reliable. The proper use and application for this product must be the responsibility of the user.

The statements herein shall have no force or effect.